

ASTM

<u>SPEC</u>	<u>GRADE / TYPE</u>	<u>S/C</u>	<u>RED</u>	<u>WHITE</u>	<u>COMMENTS</u>
B633-98	I (1)		N/A	N/A	
B633-98	II (2)		96	96	* CAN ALSO BE OLIVE DRAB OR BLACK, YELLOW IS THE DEFAULT IF NO COLOR IS SPECIFIED.
B633-98	III (3)		12	12	MUST BE CHROMATED AFTER BAKE IF BAKE REQUESTED/REQUIRED.
B633-98	IV (4)		N/A	N/A	
B633-98		SC 1 (Fe/Zn 5)			BAKE IF REQUESTED/REQUIRED
B633-98		SC 2 (Fe/Zn 8)			BAKE IF REQUESTED/REQUIRED
B633-98		SC 3 (Fe/Zn 12)			BAKE IF REQUESTED/REQUIRED
B633-98		SC 4 (Fe/Zn 25)			BAKE IF REQUESTED/REQUIRED
F1136-04	GR 1 'C'		240	N/A	
F1136-04	GR 1 'NC'				
F1136-04	GR 2 'C'		500	N/A	
F1136-04	GR 2 'NC'		240	N/A	
F1136-04	GR 3 'C'		1000	N/A	
F1136-04	GR 3 'NC'		720	N/A	
F1136-04	GR 4 'C'				
F1136-04	GR 4 'NC'		500	N/A	
F1136-04	GR 5 'C'		1000	N/A	
F1136-04	GR 5 'NC'		720	N/A	
F1136-04	GR 6 'C'*		500	N/A	* SPEC CALLS FOR PIGMENTED TOPCOAT, WE CAN ONLY DO BLACK
F1136-04	GR 6 'NC'*		500	N/A	* SPEC CALLS FOR PIGMENTED TOPCOAT, WE CAN ONLY DO BLACK
F1136M-04	GR 1 'C'		240	N/A	
F1136M-04	GR 2 'C'		500	N/A	
F1136M-04	GR 2 'NC'		240	N/A	
F1136M-04	GR 3 'C'		1000	N/A	
F1136M-04	GR 3 'NC'		720	N/A	
F1136M-04	GR 4 'C'				
F1136M-04	GR 4 'NC'		500	N/A	
F1136M-04	GR 5 'C'		1000	N/A	

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F1136M-04	GR 5 'NC'		720	N/A	
F1136M-04	GR 6 'C'*		500	N/A	* SPEC CALLS FOR PIGMENTED TOPCOAT, WE CAN ONLY DO BLACK
F1136M-04	GR 6 'NC'*		500	N/A	* SPEC CALLS FOR PIGMENTED TOPCOAT, WE CAN ONLY DO BLACK
F1137-00	I				
F1137-00	II				
F1137-00	III				
F1137-00	OA				
F1137-00	OB		72	N/A	
F1137-00	OC		24	N/A	
F1137-00	OD		72	N/A	